Firmware Downloads

Caution
Make sure that you download the firmware which corresponds to your machine and update method (USB, Ethernet, or floppy drive). Installing the wrong firmware may corrupt data stored in memory.

Lab-Volt CNC Lathe/Mill Version 5.3
The following firmwares can only be used with version 5.3 or later of the Lab-Volt CNC Lathe/Mill software.

<table>
<thead>
<tr>
<th>Models with a USB Port</th>
<th>Description</th>
<th>Date</th>
<th>Firmware Version</th>
</tr>
</thead>
<tbody>
<tr>
<td>5300</td>
<td>CNC Lathe System (Light Duty)</td>
<td>2012-02-21</td>
<td>5.0</td>
</tr>
<tr>
<td>5400</td>
<td>CNC Mill (Light Duty)</td>
<td>2012-02-21</td>
<td>5.0</td>
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<tr>
<td>5500</td>
<td>CNC Lathe</td>
<td>2012-02-21</td>
<td>5.0</td>
</tr>
<tr>
<td>5600</td>
<td>CNC Mill</td>
<td>2012-02-21</td>
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<th>Models with a floppy Drive</th>
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<tbody>
<tr>
<td>5300</td>
<td>CNC Lathe System (Light Duty)</td>
<td>2010-06-18</td>
<td>4.4 / 4.4</td>
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<tr>
<td>5400</td>
<td>CNC Mill (Light Duty)</td>
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<td>2010-06-18</td>
<td>4.4 / 4.4</td>
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<td>5600</td>
<td>CNC Mill</td>
<td>2010-06-18</td>
<td>4.4 / 4.4</td>
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Lab-Volt CNC Lathe/Mill Version 5.2
The following firmwares can only be used with version 5.2 or later of the Lab-Volt CNC Lathe/Mill software.

<table>
<thead>
<tr>
<th>Models</th>
<th>Description</th>
<th>Date</th>
<th>Floppy / Ethernet</th>
</tr>
</thead>
<tbody>
<tr>
<td>5300</td>
<td>CNC Lathe System (Light Duty)</td>
<td>2007-08-22</td>
<td>4.2 / 4.2</td>
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<td>5400</td>
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<td>2007-08-22</td>
<td>4.2 / 4.2</td>
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<td>5600</td>
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<td>4.2 / 4.2</td>
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<tr>
<th>Obsolete Products</th>
<th>Description</th>
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<th>Floppy / Ethernet</th>
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<tbody>
<tr>
<td>5700</td>
<td>CNC Wood Router</td>
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<tr>
<td>5750</td>
<td>CNC Gantry Mill</td>
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<td>5850</td>
<td>CNC Wood Lathe (Heavy Duty)</td>
<td>2007-08-22</td>
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Lab-Volt CNC Level 4 Version 4.xx
Lab-Volt CNC Level 5 Version 5.1
The following firmwares can only be used with version 5.1 or below of the Lab-Volt CNC Level 5 software or any version of the Lab-Volt CNC Level 4 software.

<table>
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<tr>
<th>Models</th>
<th>Description</th>
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**Obsolete Products**

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<thead>
<tr>
<th>Models</th>
<th>Description</th>
<th>Date</th>
<th>Version</th>
</tr>
</thead>
<tbody>
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<td>5700</td>
<td>CNC Wood Router</td>
<td>2004-09-07</td>
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<tr>
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<td>CNC Gantry Mill</td>
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<td>CNC Wood Lathe (Heavy Duty)</td>
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<td>3.03.06</td>
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